

# Product Information

## Building



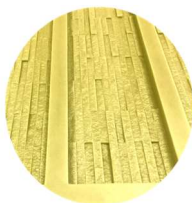
## PU 8630

### FEATURES

- Long pot life
- Low shrinkage
- High elongation
- Low hardness

### COMPOSITION

- Polyol PU8630 A
- Isocyanate PU8630 B



Two-component TDI-based cast elastomer with 28 Shore A hardness.

### APPLICATIONS

- Designed to create molds and flexible items.

### TYPICAL PROPERTIES

This data does not constitute the Product Sales Specifications. The values indicated refer to typical properties and are not to be understood as extreme minimum or maximum values. They do not constitute a guarantee of product conformity and do not relieve the buyer from the need to test the suitability of the products before use or placing them in his production cycle. Please contact your local sales representative to obtain the product specifications.

Property	Unit	Value
Appearance Part A	visual	Liquid Yellow
Appearance Part B)	visual	Liquid colorless
Density at 23°C (Part A/Part B)	g/cm <sup>3</sup>	0.974 / 1.021
Viscosity at 23°C (Part A/Part B)	mPa.s	300 / 4313
Mix ratio A : B	pbw	100 : 100
Pot life [100g at 23°C]	minutes	20
Gel time [100g at 23°C]	minutes	35
Demoulding at 23°C	hours	24
Full cure	days	7
Hardness	Shore A	32
Tensile strength	MPa	1.00
Elongation at break	%	1500
Tear strength	N/mm	20.0

### PATTERN

Make sure the model is clean and dry, free of moisture. Treat the surface with a suitable waxy release agent. Porous models must be painted or treated with suitable sealers.

### HOW TO USE

Mix Part A (Polyol) at low speed before each withdrawal from the container. The two components must be processed at a temperature between +20 and +30°C.

### MIXING

Mix the two components in the correct mixing ratio, at low speed, avoiding the inclusion of air and make sure that the material on the sides and bottom of the container is well mixed. To obtain parts free from air bubbles, degass in

vacuum after mixing and, in the case of complex shapes, even after casting.

### CURING

The product can generally be processed within the times indicated above. The hardening time depends on the mass: thinner thicknesses require longer curing times. An high temperature of the product or of the environment lead to reductions in workability and hardening times. Contrariwise, low temperatures mean longer times.

### HANDLING PRECAUTIONS

The information for a correct and safe handling of the products are contained in the safety data sheet. Consult the safety data sheets before use for complete information on the risks for health and environment and for suitable protective

devices to be adopted. Share the safety data sheets with all the staff involved in the use of the products.

## USABLE LIFE - STORAGE

Polyol and isocyanate must be stored in the original unopened containers at a temperature between +10°C and +35°C. Isocyanates can crystallize at low temperatures. Bring the components to 20-25°C before use. The two components are sensitive to humidity. Be sure to close containers tightly after use. Polyol and isocyanate, if stored in the specified conditions, have a shelf life of 6 months from the date of manufacture.

## PACKAGING

The components are supplied in 25 liter cans. For other packaging please contact our sales department.

## LIMITATIONS

This product is neither tested nor represented as suitable for food contact, skin contact or medical uses.

## LIMITED WARRANTY

The information contained in this document is offered in good faith based on Chemix research and is believed to be accurate. However, as the conditions and methods of use of our products are beyond our control, this information should not be used as a substitute for the tests that customers must first perform to ensure that Chemix products are fully satisfactory for their specific applications. The warranty is only applicable to the values indicated in the Product Sales Specifications. The sole and exclusive compensation for products with values that are out of specification is limited to the replacement of the product or the refund of the purchase price.

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